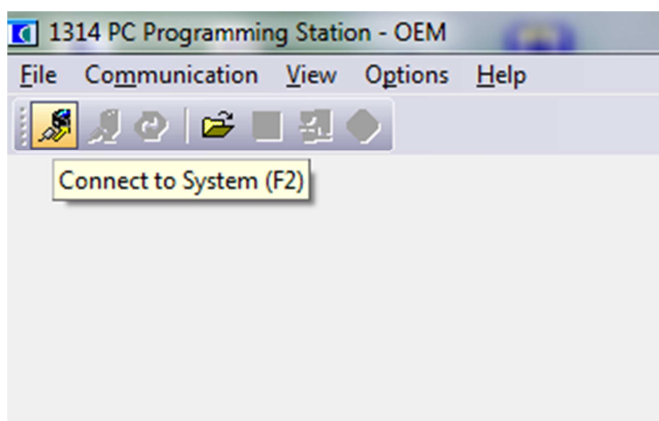


## Introduction to 1314-4402 PC programming station

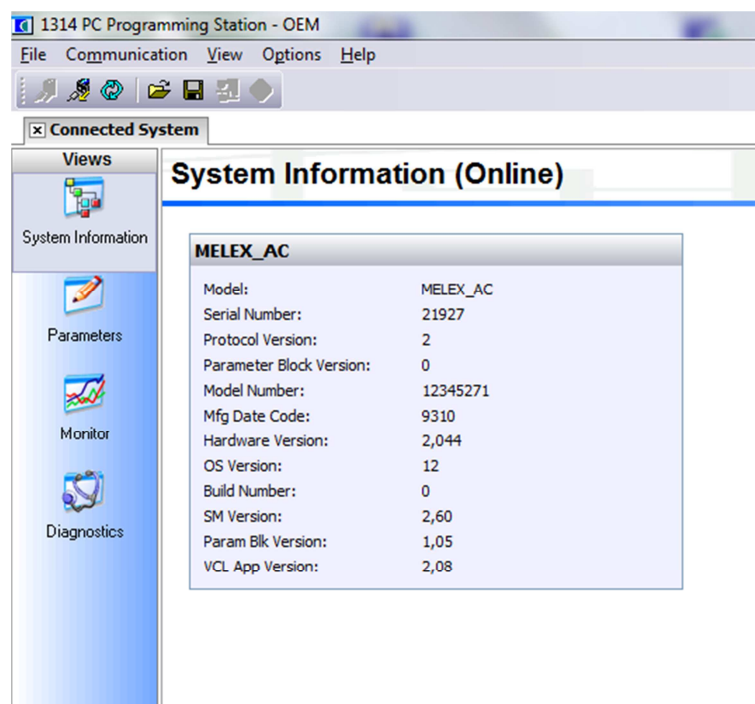
1. Double click on the 1314 4402 PC programming icon



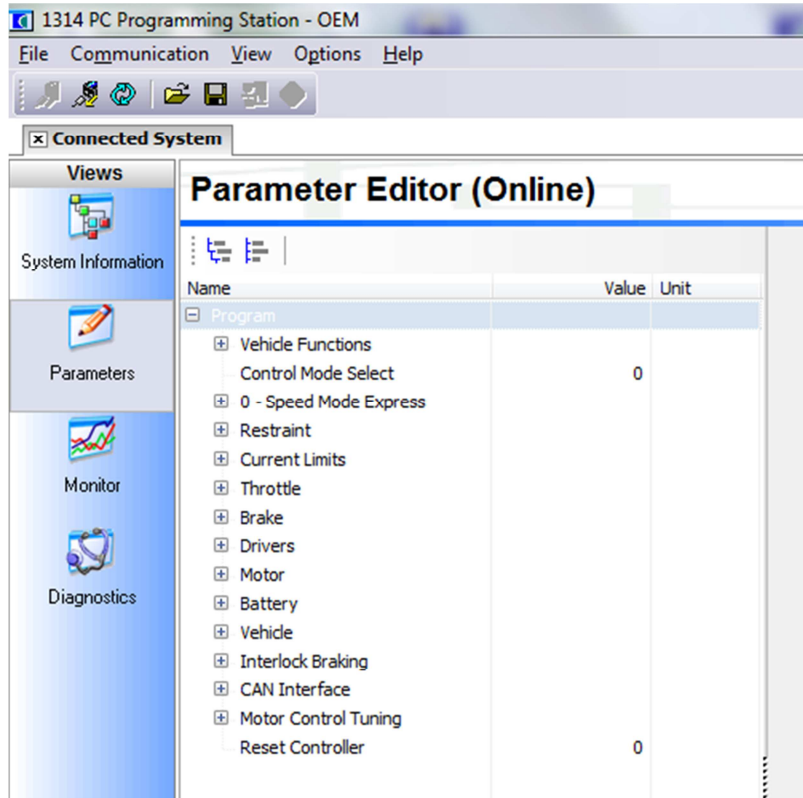
2. Connect the PC Programming station to the controller



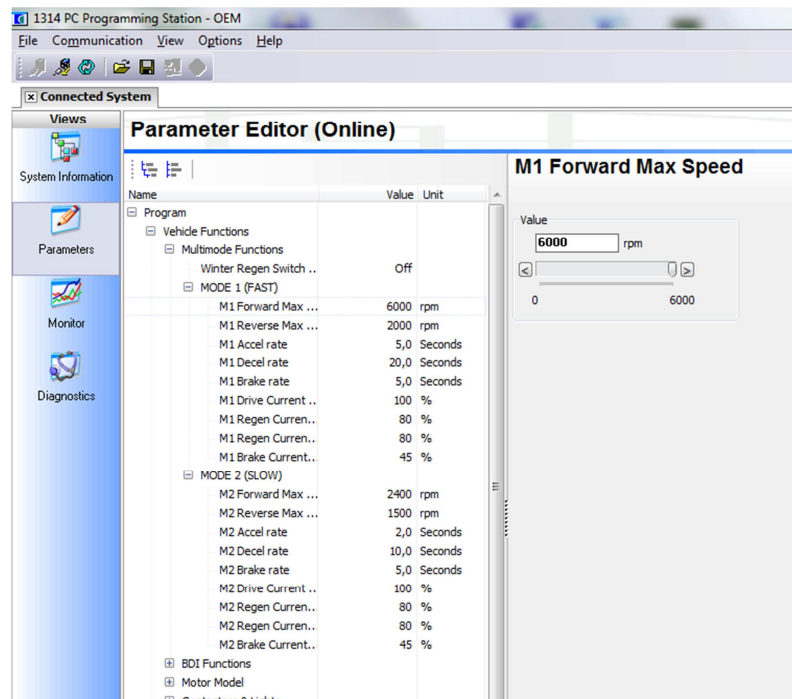
3. System Information panel (to check controller information)



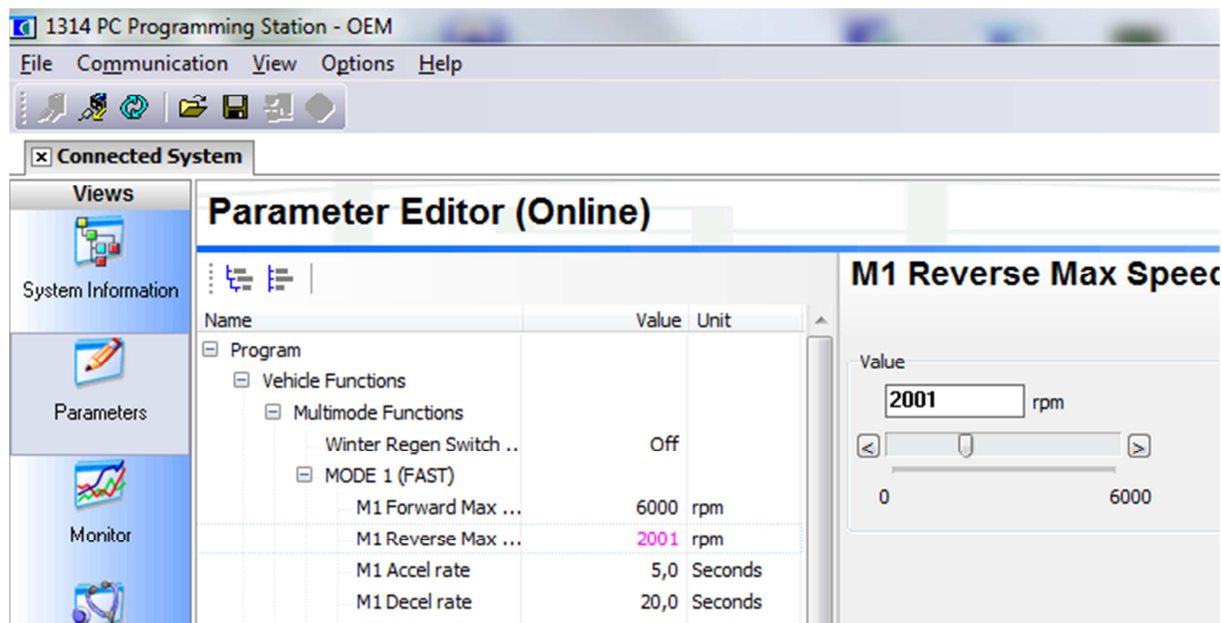
4. Select Parameters panel (to see/change parameters values)



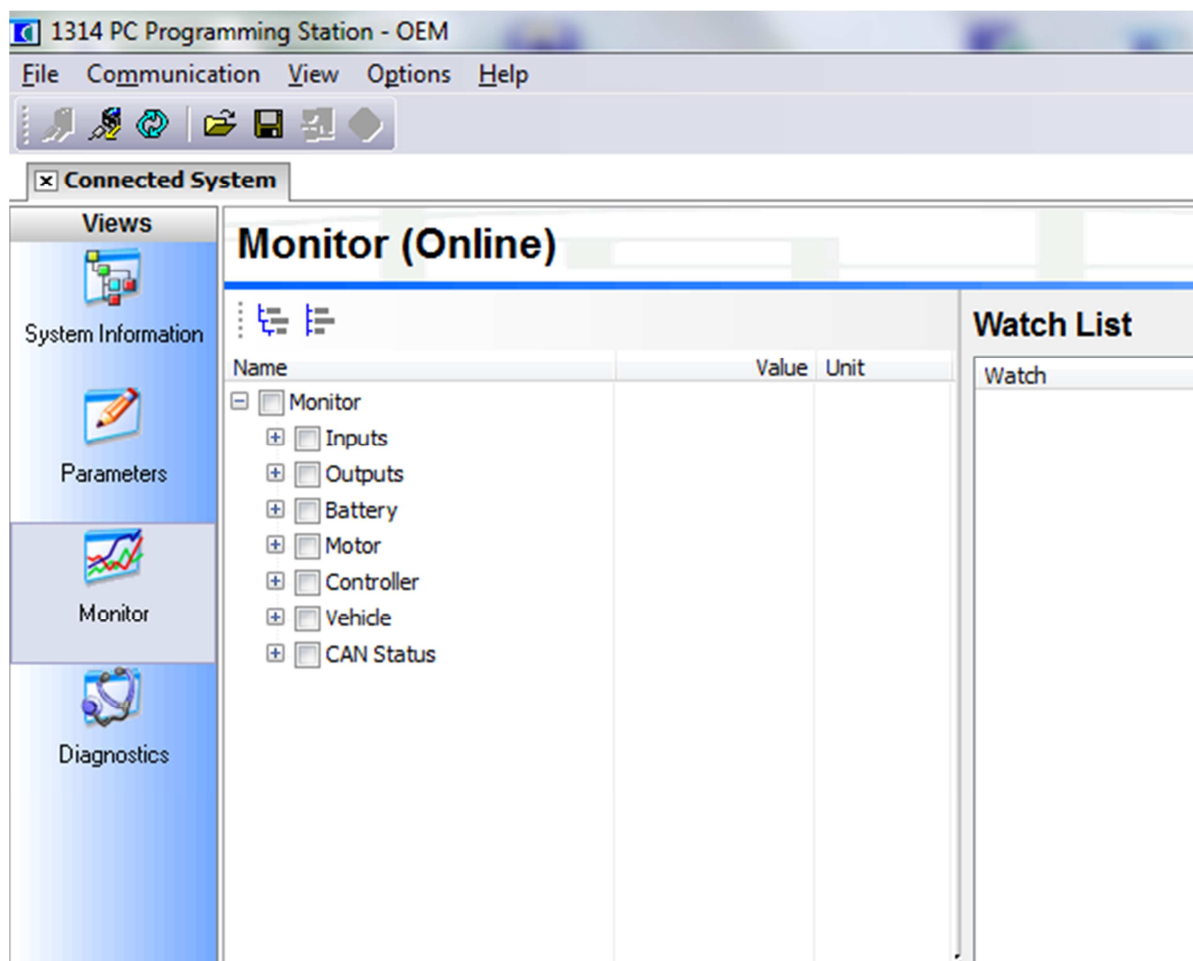
Change parameter value – select parameter on the list



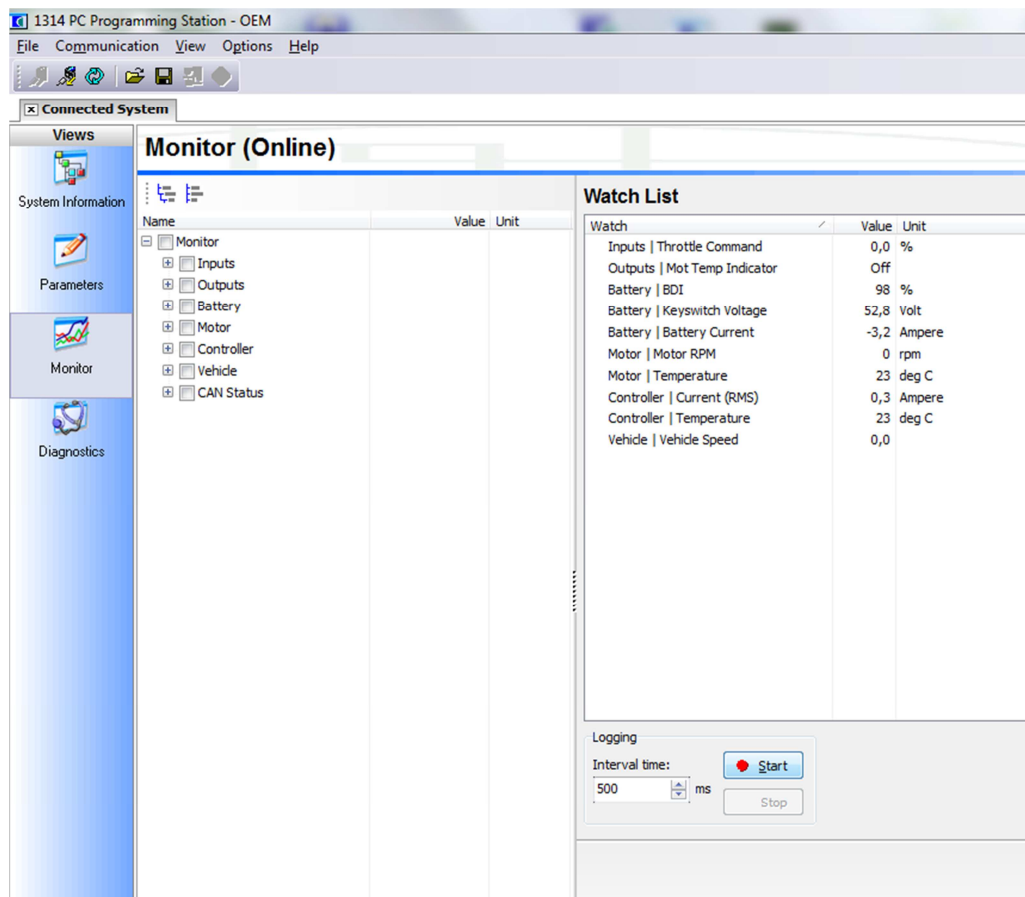
Changed values must be approved by ENTER – if is changed then values is in red color



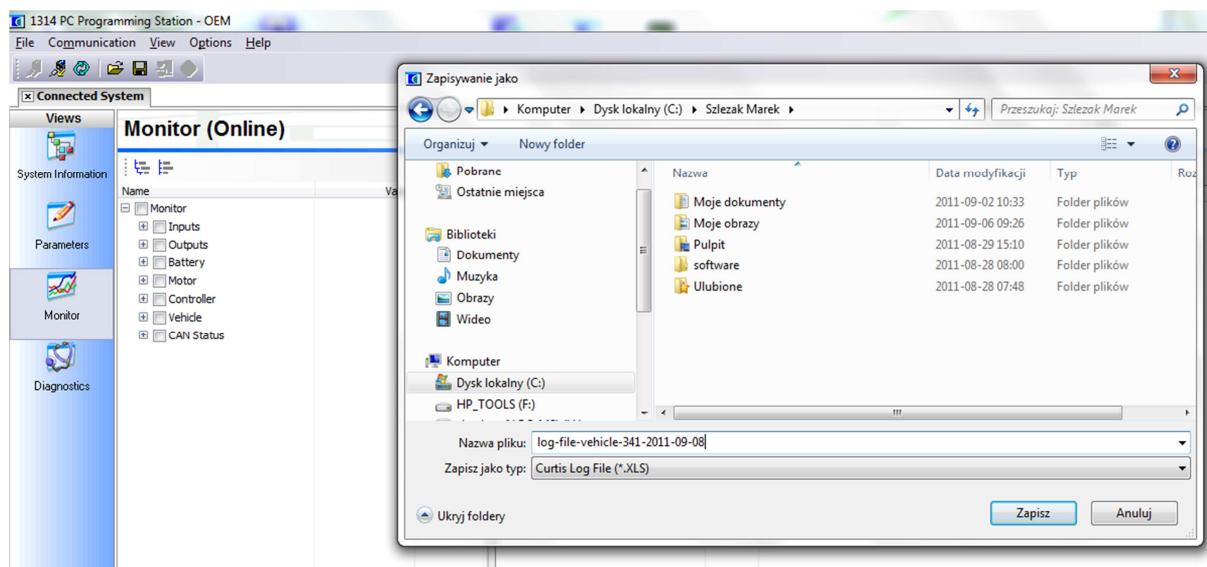
5. Monitor menu



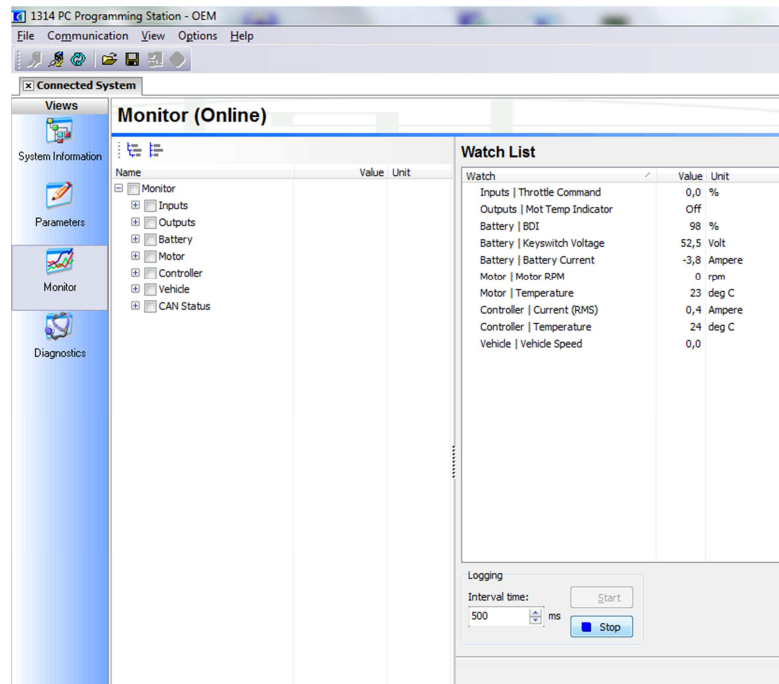
Choice the parameter to the Watch List



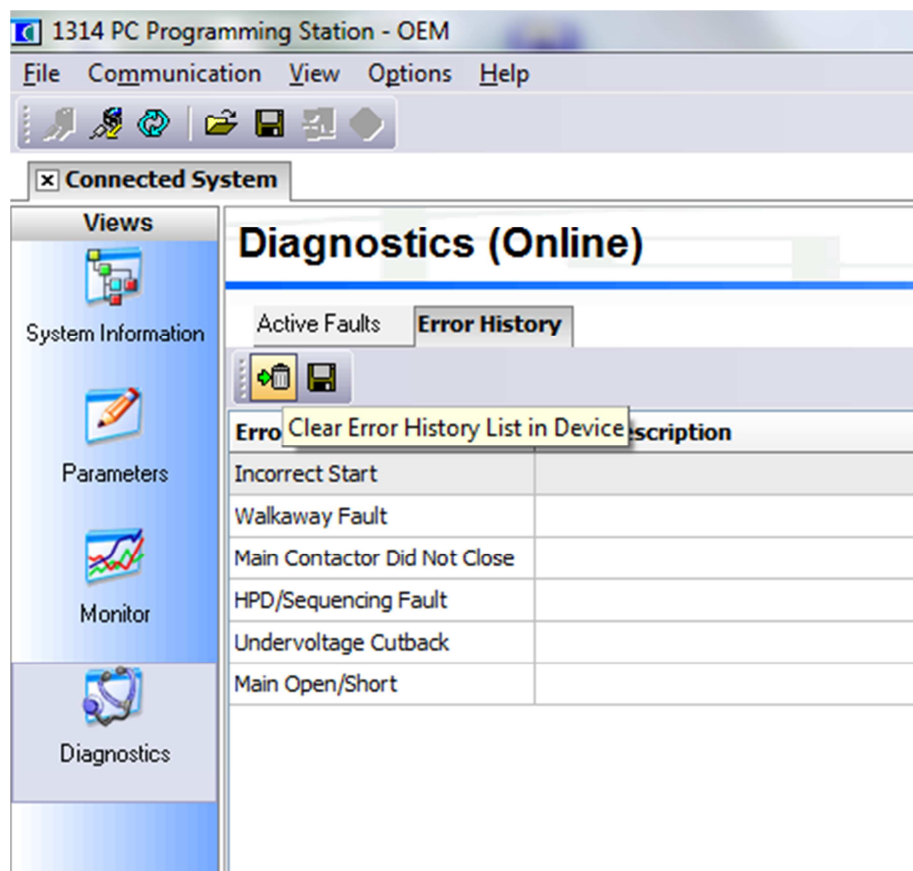
After click "Start" button select on disk directory for log file



After finish the log then press “Stop” button.



6. Diagnostic menu (select Error History and before the tests Clear)



7. Save parameters values in the file

